

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MPP

Date:	15.06.05	Job No.:	ENG6105	ADR Yes/No:	Y	ADR Date:	15.02.20	ECN #:	15- 551
Product No.:	D117-762/D145-762	Created By:	AP	Approved By:					
Product Name:	Skidtube Installation	Checked By:							

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	NF	
Production Manager / Coord.	Y	MP / MF	
Purchasing Manager / Purchasing Coord.	Y	LL / CL	
Production Engineering Coord.	Y	DD / JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	SL / BG	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS / ED	
QC Coordinator	Y	PD	
Customer Support	Y	SW / LM	
Customer Technical Support	Y	MB / HS	
Marketing	Y	KO / SL	
Sales Support Manager	Y	CP	

Reason for Change:

#1 Update skidtube lugs for customer request to match OEM skidtube. #2 WEARPLATE UPDATES, FLOAT/STD SKIDTUBE UPDATES

Documents Affected:

UPDATE #1 DSI 9719 Rev. A, D3582 Rev. B, D3584 Rev. B
 UPDATE #2 MDL-D117-762 Rev. G, IIN-D117-762 Rev. D, ICA-D117-762 Rev. 3, D4680 Rev. D, D4682 Rev. D, D4769 Rev. C, D4770 Rev. B, D4771 Rev. C, D4772 Rev. B, D4773 Rev. C, D4766 Rev. C, D5085 Rev. A, D5086 Rev. A

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____
 PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	Y	AP	URF 15-551 NO LONGER UNDER REVIEW	15.06.05 A.P.
6	Update Master Document List (MDL)	Y	AP	REV G	15.06.05 A.P.
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	Y	AP	FAA FORM 8110-3 RECEIVED, FAA APPROVED	15.06.05 A.P.
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		15.06.09
12	Update Product Specification Files (Bluefiles)	Y	KJ		15.06.09
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		15.06.09
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		15.06.09
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ		15.06.09
18	Create / Update Change Record Form / Item Card Database	Y	KJ	CHANGE NUMBERS AFFECTED, SEE BELOW	
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		
20	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		15.06.09
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		15.06.09
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

UPDATE #1: UPDATE/CREATE BOM/ROUTES PER D3582, D3584, DSI 9719; D117-762-011 NOW AT CHG 003; D117-762-041 NOW AT CHG 002;
 ADD DSI 9719 REV A TO EXISTING KITS IN STOCK; RED TAG SKIDTUBES IN PRODUCTION AND REVISE PER ATTACHED DRAWINGS;
 SCRAP ANY D3584-1 MADE TO REV A IN STOCK; MDL-D117-762 REV G WILL BE RELEASED ON ECN15-551

UPDATE #2: UPDATE BOMS/ROUTES PER DWG LISTED IN DOCS AFFECTED; D145-762-013/-043/-053/-113/-153 NOW @ CHG 004, D145-762-103 NOW @ CHG 002
 D145-762-015/-045/-055/-115/-155 CHANGE NUMBERS NOT AFFECTED SINCE THEY WERE NEVER SOLD.
 UPDATE BOM/ROUTES FOR D145-762-103 KIT PER IIN/ICA LISTED IN DOCS AFFECTED.
 D4680 SKIDTUBES IN STOCK ARE ACCEPTABLE AT PREVIOUS REVS. ALL OTHER PARTS MUST CONFORM TO NEW DWGS, RE-WORK ACCEPTABLE.

Lwp 126869 ✓ updated
12898 ✓
15-6-25
1020567. Can't find



Melanie Fauteux

From: Roberto Fuentes
Sent: Wednesday, June 24, 2015 1:24 PM
To: Melanie Fauteux
Cc: Harvey Siemens; Linda Lacelle; Mario Poulin
Subject: RE: ECN 15-551

Hi Melanie,

That is correct keep those as old change number, I talk to Harvey about adding a note for sales person regarding 4 x D117-762-011 and 1 x D117-762-041 recommended no to sale for customer want or using our bearpaw.

Roberto

From: Melanie Fauteux
Sent: June-24-15 11:14 AM
To: Roberto Fuentes
Cc: Harvey Siemens; Linda Lacelle; Mario Poulin
Subject: ECN 15-551

Hi Roberto,

Just need a confirmation as per our skype yesterday. The 4 x D117-762-011 and 1 x D117-762-041 that we have stock are ok to keep at the old change number . The new ones going forward will have the new change number.
Thanks

Melanie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube <input type="checkbox"/></td> <td style="border: none;">Cross tube <input type="checkbox"/></td> <td style="border: none;">Water Jet <input type="checkbox"/></td> <td style="border: none;">Engineering <input type="checkbox"/></td> </tr> <tr> <td style="border: none;">Machining <input type="checkbox"/></td> <td style="border: none;">Small Fab <input type="checkbox"/></td> <td style="border: none;">Prod. Eng. Coord. <input type="checkbox"/></td> <td style="border: none;">Quality <input type="checkbox"/></td> </tr> <tr> <td style="border: none;">Thermoforming <input type="checkbox"/></td> <td style="border: none;">Finishing <input type="checkbox"/></td> <td style="border: none;">Rec/Store/Packaging <input type="checkbox"/></td> <td style="border: none;">Other <input type="checkbox"/></td> </tr> <tr> <td style="border: none;">Large Fab <input type="checkbox"/></td> <td style="border: none;">Composite <input type="checkbox"/></td> <td style="border: none;">Supplier <input type="checkbox"/></td> <td style="border: none;"></td> </tr> </table>				Skid-tube <input type="checkbox"/>	Cross tube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																	
Description Work Order Deviation			Disposition																		
			Completed By																		
			Lead hand / Supervisor Approval Verification																		
			QC / QA Coordinator Approval																		
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